

Australian Sustainable Hardwoods

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SUMMARY OF GRADING – Victorian Ash
Australian Standard 2796.2 guidelines

Characteristic		Select Grade No. 1	Standard Grade No. 2
<i>Graded to:-</i>		<i>2 Faces / 2 Edges</i>	<i>1 Face / 2 Edges</i>
Surface Checks		<ul style="list-style-type: none"> • Not allowed 	<ul style="list-style-type: none"> • Not to exceed 2mm in depth
Sound – Knots / Burls		<ul style="list-style-type: none"> • Not greater than 20mm wide or $\frac{1}{6}$ of width • One per 2m in length 	<ul style="list-style-type: none"> • Not greater than 30mm wide or $\frac{1}{4}$ of width • One of any 1m length
Tight Gum Vein		<ul style="list-style-type: none"> • Not greater than 2mm wide • Not exceeding $\frac{1}{2}$ the aggregate length of board 	<ul style="list-style-type: none"> • Not greater than 5mm wide • Not exceeding the aggregate length of board
Loose Gum Vein		<ul style="list-style-type: none"> • Not Permitted 	<ul style="list-style-type: none"> • Not greater than 3mm wide • Not intersecting an end • Aggregate length $\frac{1}{6}$ of board
Brown Stain		<ul style="list-style-type: none"> • Slight 	<ul style="list-style-type: none"> • No Limitation
Hobnail		<ul style="list-style-type: none"> • No Limitation 	<ul style="list-style-type: none"> • No Limitation

Characteristic		Select Grade No. 1	Standard Grade No. 2
Graded to:-		2 Faces / 2 Edges	1 Face / 2 Edges
Gum Pockets		<ul style="list-style-type: none"> • Not Permitted 	<ul style="list-style-type: none"> • Not greater than 6mm wide • Maximum length 75mm • Not exceeding 1 per 1500mm of length
Black Speck		<ul style="list-style-type: none"> • Slight 	<ul style="list-style-type: none"> • No Limitation
Pinhole and Holes		<ul style="list-style-type: none"> • Not Permitted 	<ul style="list-style-type: none"> • Not greater than 3mm in diameter • 6 per 100 x 100 area and not associated with rot
Rot / Decay		<ul style="list-style-type: none"> • Not Permitted 	<ul style="list-style-type: none"> • Not Permitted
Heart Wood		<ul style="list-style-type: none"> • Not Permitted 	<ul style="list-style-type: none"> • Not Permitted
End Splits		<ul style="list-style-type: none"> • Not exceeding 12mm in length 	<ul style="list-style-type: none"> • Not exceeding 12mm in length
Sapwood		<ul style="list-style-type: none"> • No limitation • Not susceptible to Lyctus attack 	<ul style="list-style-type: none"> • No limitation • Not susceptible to Lyctus attack
Internal Checking		<ul style="list-style-type: none"> • This feature cannot always be seen by the grader until after the timber is further profiled • The previously unseen internal checks may be revealed on the surface or edge of the newly profiled product • It is therefore considered inappropriate to be included as part of the grading rules as per the Australian Standard 2796.2 guidelines 	

